COMPAKTUNA®

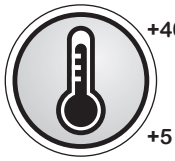
SEAL-ALL® XT CRYSTAL CLEAR

Crystal clear elastic adhesive sealant









CHARACTERISTICS

The ready-to-use crystal clear hybrid adhesive sealant is used where the bonding must be as invisible as possible after curing. Suitable for indoor and outdoor applications, such as bonding natural stone, ceramics, mirrors, mounting wooden materials, metals and plastics.

- Also sticks to a damp surface
- Good stability
- Can be painted over
- Permanently flexible bond
- Shrink-free curing
- Free from isocyanates and silicones

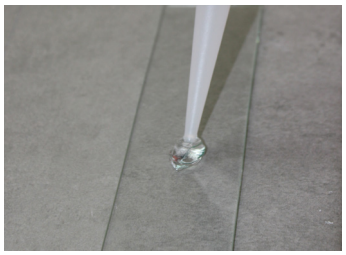
Technical characteristics	Measured values
Skin formation at +23 °C and 50% relative humidity	40 min
Curing at +23 °C and 50% R.H.	3 mm / 24h
Hardness DIN 53505	30 Shore A
Tensile strength	2,0 MPa
Elongation at break DIN 53504	450%
Yield stress at 100% elongation DIN 53504	0,6 MPa
Specific gravity	1,0 g/ml

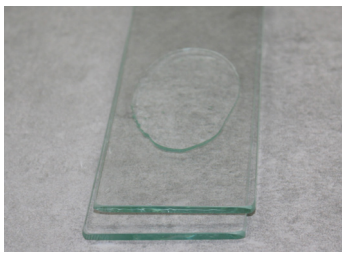
Curing	Consumption	Packaging
3 mm per 24 hours	Thickness from 2 to 4 mm	12 tubes of 310 ml per carton
Colour	**Processing time**	**Application temperature**
Crystal clear	Skin formation after ±40 min.	+5 °C to +40 °C

SEAL-ALL® XT CRYSTAL CLEAR

APPLICATIONS

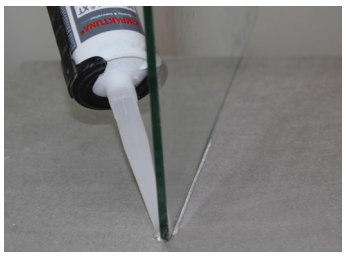
- For bonding and sealing metals, plastics, tiles, concrete (not fresh concrete), glass and wood.
- For the tiler, carpenter, sanitary installer, roofer and fitter.
- Bonding of mirrors.
- Bonding of zinc and aluminium. However, discolouration cannot be ruled out when in contact with non-ferrous adhesives. Not recommended for bonding copper that is exposed to UV stress or temperature fluctuations.
- Bonding to polystyrene and PVC.
- Also for difficult applications such as bonding powder-coated metal and polycarbonate.
- If there is any doubt as to whether the material to be bonded is compatible with the adhesive, please carry out a test beforehand. Not suitable for bonding Polypropylene.
- Also suitable for applications that will be painted over afterwards (after curing).





DIRECTIONS FOR USE

- Cut open the tube at the connection and mount the nozzle.
- Cut off the desired opening on the nozzle.
- Use a standard silicone gun or pneumatic caulking gun. Avoid trapping air in the adhesive bond.
- Apply to a clean and grease-free surface. For cleaning non-porous surfaces we can recommend SEAL-ALL® CLEANER.
- When bonding mirrors (must comply with EN 1036), apply at least 3 strips of adhesive vertically. These may not be longer than 20 cm. Maintain a minimum adhesive thickness of 2 mm. Ensure that sufficient ventilation is possible between the adhesive strips for complete curing..
- When bonding porous materials we recommend using SEAL-ALL® PRIMER.



PACKAGING

1 tube is 310 ml.

12 tubes of 310 ml/box.



STORAGE TIME

12 months in unopened packaging under normal climatic conditions. Store dry and frost-free.

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As the applications of our products are diverse, no single application guideline can be laid down. All product data refl ect the state of knowledge of our products at the time of publication. Therefore all suggestions and recommendations concerning the use of our products are merely illustrative. Apply the product on a small and insignifi cant spot before starting to use our products to be sure the desired result is obtained. Always ask for the technical sheet of our products. Visit the website www.compaktuna.be. Consult our “technical department” which can be reached for free on the green number 0800/92279. The Dutch text shall be exclusively binding.
Version 10/02/2014. **COMPAKTUNA BV is EN ISO 9001 certified.**

COMPAKTUNA®
Quality & Innovation

A MEMBER OF HOLCIM GROUP

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